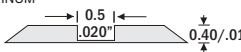
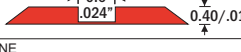
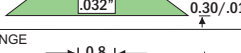
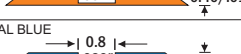
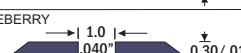
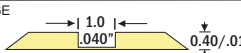
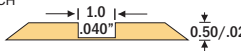
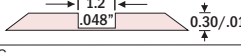
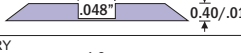
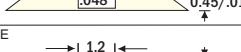
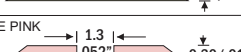
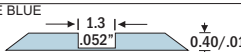
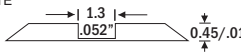
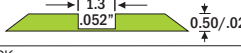
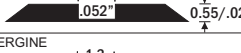
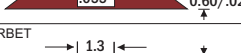
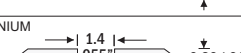
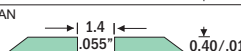
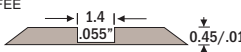
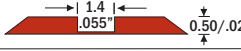
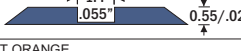
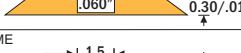
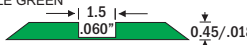
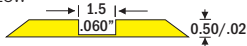
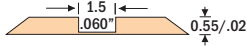
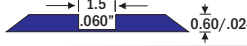
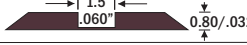
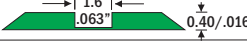
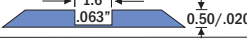
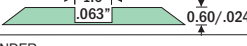
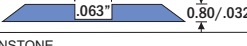
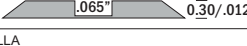
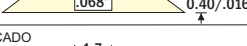
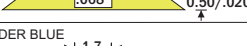
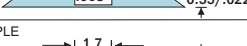
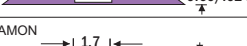
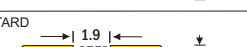
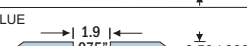
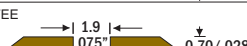
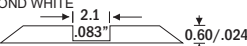
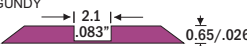
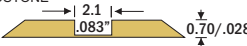


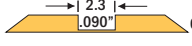
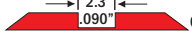
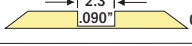
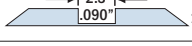
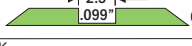
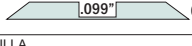
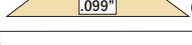
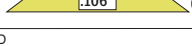
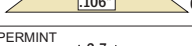
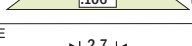
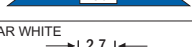
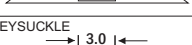
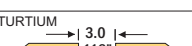
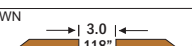
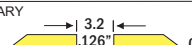


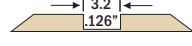
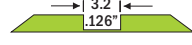
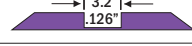
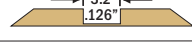
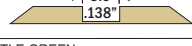
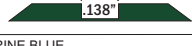
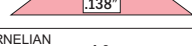
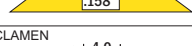
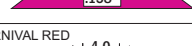
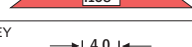
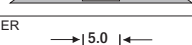
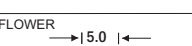
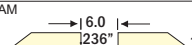
COLOUR CODE / PROFILE mm / 0.001"	Board Thickness		Board Weight	Order Reference
	Microns	Thou 0.001"	GSM (gms/m ²)	
Standard Creasing Matrix				
PLATINUM 	50 to 100	2 to 4	50 to 100	W050-H040
DAFFODIL 	50 to 100	2 to 4	50 to 100	W060-H030
FIRE 	50 to 100	2 to 4	50 to 100	W060-H040
ALPINE 	50 to 100	2 to 4	50 to 100	W080-H030
ORANGE 	50 to 150	2 to 6	50 to 150	W080- H040
ROYAL BLUE 	80 to 150	3 to 6	60 to 160	W080- H045
BLUEBERRY 	80 to 150	3 to 6	60 to 160	W100-H030
BEIGE 	100 to 200	4 to 8	100 to 175	W100-H040
PEACH 	170 to 220	7 to 9	165 to 190	W100-H050
LIGHT PINK 	190 to 230	7 to 9	170 to 195	W120-H030
LILAC 	150 to 240	6 to 9	150 to 200	W120-H040
IVORY 	225 to 310	9 to 12	185 to 225	W120-H045
OLIVE 	285 to 330	11 to 13	210 to 240	W120-H050
ROSE PINK 	285 to 330	11 to 13	210 to 240	W130-H030
PALE BLUE 	320 to 400	13 to 16	225 to 275	W130-H040
WHITE 	340 to 410	13 to 16	240 to 270	W130-H045
BRIGHT GREEN 	340 to 420	13 to 17	240 to 290	W130-H050
BLACK 	340 to 450	13 to 18	240 to 300	W130-H055
AUBERGINE 	350 to 450	14 to 17	240 to 290	W130-H060
SHERBET 	350 to 450	14 to 17	240 to 290	W130-H070
TITANIUM 	350 to 420	14 to 17	240 to 290	W140-H030
OCEAN 	350 to 420	14 to 17	240 to 290	W140-H040
TOFFEE 	350 to 420	14 to 17	240 to 290	W140-H045
TERRACOTTA 	350 to 420	14 to 17	240 to 290	W140-H050
LAGOON 	350 to 420	14 to 17	240 to 290	W140-H055
LIGHT ORANGE 	355 to 430	14 to 17	250 to 300	W150-H030
FLAME 	370 to 440	14 to 17	250 to 300	W150-H040

COLOUR CODE / PROFILE mm / 0.001"	Board Thickness		Board Weight	Order Reference
	Microns	Thou 0.001"	GSM (gms/m²)	
Standard Creasing Matrix				
APPLE GREEN 	375 to 450	15 to 18	260 to 300	W150-H045
YELLOW 	440 to 500	17 to 20	290 to 335	W150-H050
FUCHSIA 	450 to 510	18 to 20	300 to 335	W150-H055
NAVY BLUE 	460 to 520	12 to 20	300 to 335	W150-H060
ROSEWOOD 	480 to 550	19 to 22	350 to 365	W150-H070
RUBY 	480 to 550	19 to 22	350 to 365	W150-H080
HOLLY 	490 to 520	19 to 20	360 to 370	W160-H040
CORNFLOWER 	490 to 520	19 to 20	360 to 370	W160-H050
SPEARMINT 	490 to 530	19 to 21	360 to 370	W160-H060
LAVENDER 	490 to 520	19 to 20	360 to 370	W160-H080
MOONSTONE 	490 to 530	19 to 21	360 to 370	W170-H030
VANILLA 	490 to 530	19 to 21	360 to 370	W170-H040
AVOCADO 	500 to 540	20 to 21	350 to 375	W170-H050
POWDER BLUE 	500 to 550	20 to 22	350 to 375	W170-H055
PURPLE 	525 to 600	21 to 24	350 to 400	W170-H060
CINNAMON 	500 to 550	20 to 22	350 to 375	W170-H070
PACIFIC BLUE 	525 to 600	21 to 24	350 to 400	W170-H080
MUSTARD 	530 to 580	21 to 23	350 to 400	W190-H040
ICE BLUE 	540 to 590	21 to 32	350 to 400	W190-H050
GREEN 	540 to 600	21 to 24	350 to 400	W190-H060
COFFEE 	550 to 600	22 to 24	360 to 400	W190-H070
ASH GREY 	560 to 620	22 to 24	365 to 400	W190-H080
EBONY 	570 to 630	22 to 25	375 to 410	W210-H050
DIAMOND WHITE 	580 to 650	23 to 26	385 to 435	W210-H060
BURGUNDY 	580 to 650	23 to 26	385 to 435	W210-H065
SANDSTONE 	580 to 650	23 to 26	385 to 435	W210-H070
PINK 	620 to 700	24 to 28	400 to 465	W210-H080

Please note, board sizes are for guidance only



COLOUR CODE / PROFILE mm / 0.001"	Board Thickness		Board Weight	Order Reference
	Microns	Thou 0.001"	GSM (gms/m²)	
Standard Creasing Matrix				
TANGERINE 	630 to 700	25 to 27	400 to 465	W230-H060
RED 	640 to 700	25 to 28	420 to 465	W230-H070
LEMON 	680 to 760	27 to 30	450 to 500	W230-H080
BLUEBELL 	680 to 760	27 to 30	450 to 500	W230-H100
RACING GREEN 	700 to 780	28 to 31	460 to 500	W250-H060 W250-H060 ¾
DUSK 	700 to 800	28 to 31	460 to 500	W250-H070 W250-H070 ¾
MANILLA 	700 to 800	28 to 31	460 to 500	W250-H080 W250-H080 ¾
LIME 	700 to 800	28 to 31	460 to 500	W270-H040
SAND 	700 to 800	28 to 31	460 to 500	W270-H060 W270-H060 ¾
PEPPERMINT 	700 to 800	28 to 31	460 to 500	W270-H070 W270-H070 ¾
BLUE 	700 to 800	28 to 31	460 to 500	W270-H080 W270-H080 ¾
POLAR WHITE 	710 to 820	28 to 32	475 to 550	W270-H100 W270-H100 ¾
HONEYSUCKLE 	750 to 850	30 to 33	485 to 565	W300-H060 W300-H060 ¾
ONYX 	750 to 850	30 to 33	485 to 565	W300-H070 W300-H070 ¾
NASTURTIUM 	780 to 880	31 to 35	490 to 575	W300-H080 W300-H080 ¾
BROWN 	800 to 1000	31 to 39	535 to 665	W300-H100 W300-H100 ¾
PISTACHIO 	820 to 1050	32 to 41	550 to 675	W300-H140 W300-H140 ¾
CANARY 	820 to 1050	32 to 41	550 to 675	W320-H060 W320-H060 ¾

COLOUR CODE / PROFILE mm / 0.001"	Board Thickness		Board Weight	Order Reference
	Microns	Thou 0.001"	GSM (gms/m ²)	
Standard Creasing Matrix				
LIGHT OAK 	820 to 1050	32 to 41	550 to 675	W320-H070 W320-H070 ¾
LEAF 	835 to 1175	33 to 46	560 to 685	W320-H080 W320-H080 ¾
VIOLET 	835 to 1175	33 to 46	560 to 685	W320-H100 W320-H100 ¾
FUDGE 	835 to 1175	33 to 46	560 to 685	W320-H120 W320-H120 ¾
TOPAZ 	850 to 1250	33 to 49	570 to 695	W350-H060 W350-H060 ¾
BOTTLE GREEN 	850 to 1250	33 to 49	570 to 695	W350-H070 W350-H070 ¾
MARINE BLUE 	875 to 1300	34 to 51	580 to 700	W350-H080 W350-H080 ¾
BLUSH 	875 to 1300	34 to 51	580 to 700	W350-H100 W350-H100 ¾
CORNELIAN 	910 to 1310	36 to 52	620 to 735	W400-H080 W400-H080 ¾
CYCLAMEN 	930 to 1320	37 to 52	630 to 740	W400-H090 W400-H090 ¾ W400-H090 6
CARNIVAL RED 	940 to 1340	37 to 53	650 to 790	W400-H100 W400-H100 ¾ W400-H100 6
GREY 	1000 to 1350	39 to 53	665 to 800	W400-H120 ¾ W400-H120 6
AMBER 	910 to 1310	36 to 52	620 to 735	W500-H080 ¾ W500-H080 6
SUNFLOWER 	940 to 1340	37 to 53	650 to 790	W500-H100 W500-H100 ¾ W500-H100 6
BLACK 	940 to 1340	37 to 53	650 to 790	W500-H150 ¾ W500-H150 6
COCONUT 	940 to 1340	37 to 53	650 to 790	W600-H080 ¾ W600-H080 6
COBALT BLUE 	1400 to 1620	55 to 64	910 to 990	W600-H100 ¾ W600-H100 6
CREAM 	1500 to 1700	59 to 67	900 to 1000	W600-H170 ¾ W600-H170 6